



# ard f.lli raccanello s.p.a. industria vernici e smalti

TECHNICAL SHEET **135**

CODE 0.703.9020

## **ironard fondo**

Pigmented filler primer for ironard

### **GENERAL PROPERTIES**

IRONARD FONDO is a coloured filler primer based on copolymers in aqueous dispersion which make it the perfect top coat for CREATIVE IRONARD (water based decorative gold & silver natural metallic paint).

IRONARD FONDO offers an optimum bond to mineral surfaces & appealing aesthetics unrealizable with normal latex paints. Its brushability, covering & unforming power are remarkable and it is also odourless.

### **INSTRUCTIONS**

#### **Substrate preparation:**

- Unsound surfaces: use a soft brush to remove dust and unsound plaster. Level any imperfections with LITOSTUCCO adding as many times as necessary. Allow 4 hrs & apply a hand of ISOLEX W or ARDFIX. Allow a further 6 hrs before applying IRONARD FONDO.
- Bare interior surfaces & distemper paintwork: use a soft brush to remove dust and unsound plaster. Level any imperfections with LITOSTUCCO adding as many times as necessary. Allow 6 hrs, sand the stuccoed areas and clean thoroughly.  
Seal & uniform the whole surface with a hand of ISOLEX W or ARDFIX. Allow a further 6 hrs and proceed with IRONARD FONDO.
- Interior surfaces with washable latex paintwork: clean thoroughly, stucco any imperfections, sand & dust. Seal the stuccoed areas with a hand of ISOLEX W or ARDFIX. Allow a further 6 hrs and proceed with IRONARD FONDO.

#### **Application:**

Apply IRONARD as follows:

- **Brush:** stir well, thin at 25-35% in water volume and apply in a cross-wise fashion. Apply the second hand after 4 hrs.
- **Roller:** stir well, thin at 15% in water volume and apply in a cross-wise fashion. Apply the second hand after 4 hrs thinning at 20% in water volume.

- IRONARD FONDO can be recoated with CREATIVE IRONARD 8 hrs from drying.
- Store in cool, frost free premises.
- Do not apply if humidity is excessive or ambient/substrate temperatures are below +5°C or above +35°C.
- Wash equipment immediately after use with water.
- Use in compliance with current Health & Safety Regulations. Dispose of spent material/containers according to the local regulations. Refer to the PSDS for further details.

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## TECHNICAL PROPERTIES

SPECIFIC WEIGHT	<b>1650 ± 50 g/l</b>	
VISCOSITY AT 20°C	<b>16.000 ± 2000 cP</b>	
ASPECT	<b>Flat</b>	
DRYING AT 20 °C	TOUCH DRYING	<b>2 hrs</b>
	THROUGH DRYING	<b>24 hrs</b>

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## YIELD

A two layer painting cycle implies a yield of approx. 6 m<sup>2</sup>/l. Said yield refers to smooth surfaces with medium absorption. We recommend testing on the specific substrate.

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## TENDER SPECIFICATION ITEM

### PIGMENTED FILLER PRIMER FOR WOOD

Two layer application on treated surfaces of pigmented filler primer specific for interior/exterior decorative products type CREATIVE FONDO with a minimum consumption of 0,17 l/m<sup>2</sup>.

€/m<sup>2</sup>

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The data herein were correct at the time of Quality Control and refer to standardized environmental conditions. The same are to be considered as a guide.  
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